

## Laser Safety, Handling, and Regulatory Information

**MUST READ:** Never operate the laser until you have thoroughly read this document and the laser's operation guides. A class 4 laser is dangerous and has the potential to cause damage and injury. Considering this, ensure that you take all precautions possible, including being fully familiar with and following all the safety recommendations listed here.

### Laser Classification

These lasers are classified as a Class 4 laser products as per the EN 60825-1:2014+A1:2021 laser safety standard and complies with IEC 61010-1:2010+A1:2016 / EN 61010-1:2010+A1:2019 safety requirements for electrical equipment for measurement, control, and laboratory use. All compliances are listed under "Regulatory Compliance" on page 2.

### Intended Use

The lasers have been designed for general laboratory or industrial use and as such are not approved nor tested for use in treatment or diagnostics of human or animals and does not comply with European, US or rest of the World requirements for medical device lasers. Neither is the system appropriate for outdoor use or use in extreme conditions such as elevated/lowered temperatures, particle/chemical contaminated environment or vacuum conditions.

### Laser Safety Officer

The laser should only be used by staff familiar with laser safety procedures and in facilities appropriate for laser operation. NKTP recommends appointing a Laser Safety Officer (LSO) in accordance with valid local and national safety regulations. The LSO should ensure that every user of the system is familiar with the safety aspects of the laser unit and that the laser's operation documents should be clear and present to operators of the laser. Furthermore, any other staff in close proximity of the laser should be aware of any risk in connection with usage of the unit.

## Safety Labels

The following labels are fixed to the device chassis. For safe operations of this laser, you must be aware of the location and the meaning of each label. Ensure the labels are attached, complete and legible. Refer to the laser's Product Description Guide for further information on the labels and their location.



Laser aperture



Laser radiation warning

## Warnings

**Warning:** This laser is a Class 4 laser product and the operation room and operation conditions must comply with CFR21 1040.10, Laser Notice LN56, and EN 60825-1:2014+A1:2021. If these regulations are not followed you must operate the laser in accordance with local regulations for a Class 4 laser source.

**Warning:** Using controls, making adjustments, or altering the procedures other than those specified by the guides associated with this laser may result in exposure to hazardous radiation and/or voltages.

**Warning:** This device emits a Class 4 collimated laser beam from a free space open aperture on the chassis. Both a laser aperture and a radiation warning label is affixed at the emission aperture. To prevent injury, the beam path must be strictly controlled.

**Warning:** Using this equipment in a manner not specified by the manufacturer may impair the protection capabilities of the equipment.

**Warning:** At all times the laser is on, it is advised that you have clear access to the shut-off controls of the laser. Shut-off controls consist of the power supply front panel key switch and emergency stop button, the mains cable of the power supply (unplugging it), or the emission controls within the application user interfaces.

**Warning:** At all times during system operation, ensure that the beam path is known and controlled. Wear wavelength specific eye and skin protection and ensure everyone in the laser area is aware that the system is in operation. Ensure that remote interlock is in place.

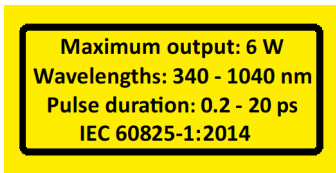
**Warning:** The laser should only be operated by authorized users who are properly trained in the appropriate safety aspects and of statutory minimum age. To prevent unauthorized and likely unsafe operation by untrained personnel, remove the front panel key from the key switch when the laser is not in use. Store the key in a secure location.

**Warning:** It is not recommended that you operate the laser without an appropriate interlock connection to e.g. a door or other entry mechanism to the system enclosure. If you bypass this safety feature, NKT Photonics bears no responsibility for any damage, loss or harm caused by accidental laser exposure.

**Warning:** Never make any modifications, additions or conversions which might affect safety. This also applies to the installation and adjustment of safety devices. Should safety relevant modifications or operational behavior changes occur with the laser, stop the laser device immediately and report the malfunction to NKT Photonics A/S.



Laser safety label



Laser output specifications



Product identification

## Damage Prevention

**Caution:** If the laser's full or partial beam is obstructed or guided towards flammable materials, it can ignite a fire. Flammable materials include paper, solvents or other similar combustible material. Keep the beam path free from any combustible material and keep a fire extinguisher nearby the laser operation area.

**Caution:** Avoid spilling fluid onto the laser chassis and accessories. If spillage occurs, remove it immediately using absorbent material. Do not allow spilled fluid to enter into the chassis.

**Caution:** Avoid spilling fluid onto the electrical system. Place the laser so that in the event of a spillage, the electrical sockets' exposure is minimized.

**Caution:** Always clean the surface of the equipment using isopropyl alcohol pre-saturated wipes – see *Chassis cleaning* below. Disconnect the power supply before cleaning the unit.

### **Caution: Protective Equipment**

- Laser Safety Officers are also responsible for the issuing and/or wearing of personal protective equipment. Direct exposure of the eye to the invisible laser beam must be avoided. At all times, proper eye-wear must be worn and maintained according to Personal Protection Equipment at Work regulations.
- Compulsory regulations also require the issuing and/or wearing of personal protective equipment. The necessity of reading the laser's documentation applies especially to persons working only occasionally with the laser.
- Use protective equipment, wherever required by the circumstances or by law.

### **Caution: Servicing the Laser:**

- There are no user serviceable components inside the laser. In case of malfunction, NKT Photonics should be consulted.
- The unit is sealed with a "WARRANTY VOID IF BROKEN OR REMOVED" label and it is thus strictly prohibited to remove the chassis cover.

### **Caution: Lifting the laser during transport and installation**

- The laser weighs 32 kg. Due to its heavy weight, always use a minimum of two persons when lifting the laser and follow lifting instructions indicated by regional safety regulations for the laser's size and weight.

### **Caution: Storage:**

- If required, the laser should be stored in a dry and cool place (15-20°C).
- The optical output should be protected using the mechanical shutter on the front panel of the chassis.
- Avoid exposing the unit to vibrations or mechanical shock.

### **Caution: Output Window**

- Do NOT clean the laser output window. To clean the window, contact NKT Photonics customer service at: <https://www.nktphotonics.com/lasers-fibers/support/technical-support-and-customer-service/>

### **Caution: Chassis Cleaning**

- To clean the laser system chassis and power supply, disconnect the power source and use isopropyl alcohol pre-saturated wipes designed for cleanroom use. Do not use any other types of solvents or cleaning agents and avoid using abrasive cloth or any type of wipe that is not lint-free.

### **Caution: Emergency Response:**

- In the event of an emergency or accident, make sure to have a contingency plan prepared and readily available including response actions and contact persons.

### **Caution: Disposal**

- When disposing the laser, follow local waste regulations.

## Regulatory Compliance

### **CE Mark – Declaration of Conformance**

The lasers listed in this document comply with the requirements of the Council Directive 2014/30/EU in approximation of the laws of the Member States relating to safe design, use and implementation of lasers, electromagnetic compatibility and the safety of electrical equipment used within certain voltage limits. To evaluate the compliance with these directives, the following standards were applied:

#### Safety:

- EN 60825-1:2014+A1:2021 (laser class 4) Safety of laser products - Part 1: Equipment classification and requirements
- IEC 61010-1:2010+A1:2016 / EN 61010-1:2010+A1:2019 Safety requirements for electrical equipment for measurement, control, and laboratory use - Part 1: general requirements

#### EMC:

IEC 61326-1:2012 / EN 61326-1:2013 Electrical equipment for measurement, control and laboratory use – EMC requirements

#### Environmental:

- RoHs directive: 2011/65/EU - On the restriction of the use of certain hazardous substances in electrical and electronic equipment.
- REACH: Directive EC/1907/2006 Registration, Evaluation, Authorization and Restriction of Chemicals

#### CE Approval



The Declaration of Conformity (DoC) and IEC certificates can be downloaded from:

<https://www.nktphotonics.com/lasers-fibers/support/certificates-and-approvals>

## Safety Instructions Governing Specific Operational Phases

### **Precautions**

Take the necessary precautions to ensure that the laser is used only when in a safe and reliable state. In the event of malfunctions, disable the laser device immediately and unplug its electrical power. Have any defects rectified immediately.

Before starting the laser, prepare a site specific Risk Assessment to ensure no persons are at risk. Inform operating personnel before beginning special operations, and appoint a person to supervise the activities. Ensure that the user operation area is adequately secured.

### **Specific Safety Aspects**

Specific safety aspects are:

- Physical hazards related to the system. See the following section: Physical Hazards.
- Protection of the system users against physical hazards. See Section Personnel Safety.
- Proactive measures against these hazards. See the following section: Constructive Safety Features.

Within this classification, the laser is a class 4 (high power) laser, and is a potential hazard to the human operator. The class 4 laser beam is also classified as a potential fire hazard. Class 4 is the most powerful (and potentially hazardous) category of lasers. Direct and scattered radiation from Class 4 products are an acute hazard to eyes and skin. Precautions include eye and skin protection, remote interlocks and warning labels.

### Physical Hazards

**Warning:** The laser beam is potentially dangerous to the eyes and skin. The dangers include:

- Direct radiation as it leaves the laser.
- Radiation reflected from a surface.
- Diffused radiation originated from a scattered reflection.

### Light

In case of exposure, laser radiation with an average power up to 6 watts for XPS models and 5 watts for XP models is accessible.

The laser emits at one or more of the following central wavelengths: 343 nm, 515 nm and 1030 nm, within the wavelength ranges of 340 - 350 nm, 510 - 520 nm and 1020 - 1040 nm. One or more laser apertures are located on the main unit or on an attached harmonic generator module.

The collimated beam diameter at the output is approximately  $1.9 \pm 0.2$  mm at 1030 nm,  $2.0 \pm 0.2$  mm at 515 nm and 1.0 to 3.0 mm at 343 nm.

The maximum permissible exposure (MPE) is 40 nJ/cm<sup>2</sup> (radiant exposure per pulse) or 2 mW/cm<sup>2</sup> (total exposure irradiance) at the lowest pulse repetition rate of the laser, which is the most restrictive case.

The nominal ocular hazard distance (NOHD) is 850 m at 1030 nm, 1.6 to 2 km at 515 nm and 4 to 14 km at 343 nm, depending on the harmonic generator version. The nominal ocular hazard zone (NHZ) extends around the laser in all directions and is contained within a sphere of radius equal to NOHD, assuming minimal atmospheric attenuation and external high reflector optics.

Despite the non-ionizing nature of the operation wavelengths, damage can still occur to living tissues via heat absorption or via multi-photon absorption. Suitable beam dumps must be used whenever the laser is operating. In general, the maximum permissible radiation exposure for skin is several times greater than for eyes. Safety measures regarding the radiation hazard are therefore mainly focused on dangers to the eye. Besides the direct exposure to the laser beam, specular and diffuse reflections constitute a significant hazard to eyes and other tissues as well.

### Personnel Safety

#### Personnel Protection

##### Warning:

Risk of serious injury: Always wear wavelength specific laser safety glasses when there is a chance of exposure to radiation from the laser. The filter in protective eyewear provides protection for only a narrow band of wavelengths. Ensure you are wearing the appropriate protective eyewear for the laser device in question. Check with your Laser Safety Officer or other safety personnel for guidance in selecting the appropriate eyewear.

For protective eyewear, the American National Standards Institute (ANSI) standard for the safe use of lasers requires that a set of protective eyewear blocking the appropriate laser wavelength should be worn while operating or servicing class 4 lasers.

Clearly label safety eyewear with their optical density and their specified wavelength protection. To avoid confusion, laser safety eyewear should be kept separate from any other safety eyewear and personal protective equipment.

Using the wrong type of safety eyewear is dangerous. It can be more dangerous to have improper eyewear and a false sense of security than to have no eyewear and take precautions based on the absence of protection. Even if you are wearing protective eyewear, never look directly into the beam; intense laser radiation is capable of destroying the protective filter.

Lifting the laser – see “[Lifting the laser during transport and installation](#)” on page 2.

#### Eye Protection

##### Warning:

*Potential eye burns:* Only use the laser in accordance with its designated use.

The following guidelines describe some of the actions necessary to avoid injury caused by the laser beam. Always follow these guidelines and take additional precautions if necessary.

- When eyewear is necessary, make sure it has the proper optical density for the laser wavelength - see “[Eyewear](#)” on page 3.
- All other personnel in the vicinity of the laser must wear protective eyewear.
- Permit only qualified personnel to operate the laser.
- Never look directly into any laser beam.
- Avoid indirect viewing of direct or reflected laser radiation. Specular and diffuse reflections (from reflective surfaces) can be as dangerous as the direct laser beam. Never view the beam directly through optical instruments.
- Take precautions to ensure that there are no reflecting objects in the path of the laser beam.
- Do not deviate from standard operating procedures when working with Class 4 laser equipment.
- Use lasers only in approved applications and locations. Take adequate precautions to prevent unauthorized personnel from entering the area where a Class 4 laser is operating. Do not use lasers around untrained personnel. Ensure that all personnel in the area observe proper safety precautions.
- Report all incidents of exposure to your supervisor.
- Clearly display warning signs indicating the laser enclosed area with an additional warning light outside the door.
- Adhere to local and national regulations governing the safe use of lasers.
- Be aware that maintenance of eyewear includes, but not limited to: inspection, cleaning, testing and training in use. Maintenance should only be performed by competent personnel.

#### Eyewear

The recommended minimum ratings when selecting laser safety protective eyewear for either plastic or glass filters:

- D LB6 + IRM LB8 for 1030 nm, protection class 8
- D LB6 + IRM LB7 for 515 nm, protection class 7
- D LB6 + RM LB6 for 343 nm, protection class 6

Eyewear with the above minimum specifications is intended for use with the base Origami XPS infrared model as well as any of the optional harmonic modules: SHG-2P, THG-2P, THG-3P.

Select eyewear protection for the available operating wavelength(s) of the base laser model and the selected harmonic module. For example, for an Origami XPS with a THG-2P module, select eyewear with protection for 1030 and 343 nm

## Skin Protection

### Warning:

*Potential skin burns:* if the laser beam is kept motionless for a long period it can burn exposed skin. Only use the laser in accordance with its designated use. Safety interlocks are only to be overruled by authorized personnel.

- Although the skin can withstand considerably higher radiation intensity than the eyes, tissue may be burned to a greater or lesser degree, depending on the radiation time and the irradiation intensity.
- Avoid contact between the skin and the beam. Reflections of the beam may be as dangerous as the beam itself. Wear appropriate protective clothing to protect the skin whenever necessary.

## Fire Protection

### Warning:

*Fire hazards:* Class 4 lasers are potential fire hazards. The laser beam can cause flammable materials to ignite or explode. Always keep a fire extinguisher in the laser area in case a fire occurs.

Because of the high output power from the class 4 laser, a wide range of materials can be set on fire. Therefore, take appropriate fire prevention measures when the beam path is open:

- Combustible materials may be ignited by the laser beam or by electrical components inside the laser system. Flammable items must be isolated from the laser beam and from the laser system.
- Paper (circuit diagrams, leaflets, or even posters on the wall), curtains that are not coated with fire retardant, wooden panels or similar materials can be easily set on fire by direct or reflected laser radiation.
- Use only beam stops made of non-flammable materials (not asbestos!).
- Many fluids and solvents (e.g. cleaning agents used for maintenance) are combustible. The intense beam of the laser can ignite vapors from these materials. Prevent the laser beam from contacting flammable materials used in the laser area.
- Move containers of flammable materials as far from the laser system as possible and shield them from the beam with opaque materials. Never place these solutions and vapors in the beam path or near the system.

## Constructive Safety Features

### Safety Features

The laser device is equipped with the following constructional safety features:

- Appropriate Class 4 label affixed to laser device enclosure (see section Labeling).
- All parts of the laser where laser radiation may possibly escape are marked with the appropriate adhesive danger signs (according to EN 60825-1:2014+A1:2021).
- The laser has an emission indicator LED fitted that indicates laser energy is present or can be accessed.
- In "Standby" mode of the laser, residual laser emission (seed laser) of laser class 4 will exit the laser system through the laser aperture when the process shutter is open. Avoid eye or skin exposure to direct or scattered laser light.
- The laser is equipped with a safety interlock system. In case of an emergency, the laser can be fully switched off (no laser emission) by pulling the interlock line.
- The laser process shutter is an acousto-optic modulator (AOM) in the exit beam line. The AOM works in beam deflection mode and needs to be actively powered and controlled by the internal electronics in order to direct the high energy beam to the laser aperture.

The user must set the corresponding signal line to "high" to enable the AOM.

- The external power supply provided with the laser is equipped with an key switch and emergency stop button. The laser device can only be switched on with the key-switch in the 'ON' position. This prevents inadvertent or unauthorized starting of the laser. It cannot be operated with the key in the OFF position and the key cannot be removed in the ON position.

**Warning:** Powering the laser with a power supply other than the unit included with the laser, can result in injury or property damage.

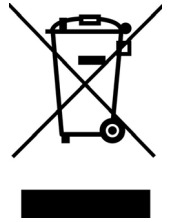
### Quality Compliance List

All NKT Photonics products are produced under our quality management system certified in accordance with ISO 9001:2015 and in some cases, in accordance with ISO 13485:2016.

## Disposal

### Within EU territory

NKT Photonics follows the European directive on Waste of Electrical and Electronic Equipment or WEEE. The WEEE symbol affixed to the front of the laser and as shown within this document means that upon retirement of the equipment it must not be mixed with general waste.



For proper treatment, recovery, and recycling, please contact our support team to arrange returning the laser to us. The laser will be accepted and disposed of according to WEEE regulation.

### Outside EU territories

The WEEE symbol is only valid within the European Union. To discard this product please contact your local authorities or dealer and ask for the correct method of disposal.